

# WATER AS A MEDIUM FOR ORGANIC SYNTHESIS: A GREEN CHEMISTRY

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## ABSTRACT :

Chemistry has unraveled torrents of the world secrets and made sound achievements for the welfare of the mankind. Indeed, millions of synthetic substances have been made and, convenient routes for the synthetic purpose were developed and their mechanisms were stunningly deciphered. Organic synthesis stands as the pioneering lead in creating new chemical entities. Its astounding success in making some natural molecules of defying molecular architecture may throw some light of its supremacy. To cite but one example, it is through the organic synthesis that vitamin B<sub>12</sub> can now be produced on an industrial scale; to recall, the liver provides only 2-5 mg. The point is that vitamin B<sub>12</sub>, an extremely and strikingly complicated natural molecule, is nowadays manmade.

On the other hand, the miracles of organic synthesis in entailing happiness, blessing, hope and promise are not wholly exempt of flaws, and this is undeniably a matter of fact. That is, upon hearing the term "organic", a dreadful feeling sneaks in one's body, and this stems from one's awareness of the toxicity and hazards of organics. Organic reactions involve the in-pot mixture of organic compounds and, are mostly carried out in organic media to assure a homogeneous phase. Thus, handling the organic reactants, the products and the solvents require stringent precautions in order to ward off any bit of one's body exposure. But, after the experimental work-up or the industrial manufacture operation, the product obtained is isolated not in an utterly pure form, despite an intensive purifying process; the huge amount of solvent, probably reused, is always discarded afterwards into the ground. As a consequence, the environment in its human, its air, its soil, and its waters forms is severely attacked and deleteriously affected. In this fashion, the synthetic chemist and the industrial manufacturer have been wreaking havoc in the nature whose beauty is still fading, despite the alarm ringing. But, the bountiful nature recalls the chemists to its alternatives and makes him mimic it so that to reduce the hazardousness of his synthetic pathways. One of the sustainable items that nature offers to the chemists is "water" that can be a surrogate for organic media.

In this conference, it is emphasized to look over the use of water as a medium in some synthetic reactions and techniques. Of the latter techniques are those employed in the radical polymerization of some vinyl monomers: suspension and emulsion polymerizations. Also, the polymerization of vinyl monomers in a water-based microemulsion (O/W) has been claimed. Some emulsion/polymer systems are environment favorably employed in paints.

Recent research has revealed the possibility of performing the polymerization of vinyl monomers in water-borne micromemulsions and results were even patented.

A sustaining interest has been focused within the last two decades on the use of water as a better medium for some well-known organic reactions. Indeed, the positive outcome of this research would promote the preference of water over the organic solvents and, hence, the synthetic chemist will not handle a limited amount of toxic chemicals. It is herein exemplified

by the following organic reactions: Some pericyclic reactions including Diels-Alder's and Claisen rearrangement, some aldol condensation reactions, some electrochemical syntheses, and some reactions involving organometallic reagents will be outlined. Concluding remarks and spin-offs will be traced in the light of the illustrated examples.

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2007

THANKS FOR BEING  
HERE, TODAY

03/04/2007

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DE BLIDA

# WATER AS A MEDIUM FOR ORGANIC SYNTHESIS : A GREEN CHEMISTRY

(*Green chemistry vs.  
Red one*).

# ASPIRIN : The 20<sup>th</sup> century painkiller

Conventional Synthetic Route of Aspirin  
Industrial Manufacture (**Red Chemistry**):



(TOLUENE-CONTAMINATED ASPIRIN)

# Unconventional, Neat synthesis (**Green Chemistry**):

Salicylic acid + Acetic anhydride + CaO (or ZnO)

- One-pot synthesis
- No organic solvent (benzene, toluene, xylene)

E. Handal-Vega, A. P.D. Loupy, J. M. C. Garcia, *US patent 6278014*,  
**2001.**

# ORGANIC SOLVENTS

1. Excellent media for organic synthesis
2. Highly toxic
3. Flammable (Low flash points,  $F_p$ )
4. Product contamination
5. Costs associated with solvent disposal
6. Detrimental effects on the environment
7. Surge of chemophobia

**Benzene**, toluene, chlorinated hydrocarbons such as  $\text{CH}_2\text{Cl}_2$ ,  $\text{CHCl}_3$ ,  $\text{CCl}_4$ , and others. The higher the  $[\text{Cl}]$ , the greater the **toxicity**.

# Towards oxygenated solvents:

1. Esters: methyl acetate, ethyl acetate  
(nail varnish, flavoring and other applications)
2. Ethers: DEE, THF, Dioxane
3. Ketones: Acetone, MIBK, MEK
4. Alcohols: MeOH, EtOH, *i*-PrOH

# TOWARDS ENVIRONMENTALLY **BENIGN AND FRIENDLY** SYSTEMS

1. Supercritical fluids (SCF), (supercritical CO<sub>2</sub>)
2. Solventless systems (neat: liquid reactants, solid-state reactions)
3. Ionic liquids
4. Ultrasound/Microwave systems
5. «**On-water** » and **water**-related systems

# Water: A Green, Natural and Biological Medium

1. Blood: A **water**-based natural emulsion, O/W; Hemoglobin (an organometallic substance) divinely dispersed in **water**.
2. Natural Rubber: A **water**-based natural emulsion, O/W; Poly(*cis*-isoprene) elegantly and homogeneously dispersed in **water**, in the *Hevea Brasiliensis* trunk. Latex.

### 3. Photosynthesis:



$\text{C}_x(\text{H}_2\text{O})_y$ : Cellulose, Starch,....etc.

( $\text{H}_2\text{O}$  as a reactant and a reaction medium)

4. Thousands of biological (**organic**) reactions in a hepatic living cell, in **water**.

5. Drugs are mostly **organics**. Nevertheless, their therapeutic effects occur in an **aqueous** environment.

Man's endeavor has been to mimic the nature's lead.

*"For nature, in her designs, is the supreme master, and thriving to mimic her efficiency and elegance is a most rewarding endeavor"<sup>9\*</sup>.*

*My own belief, it is not nature but God.*

Nicolaou K.C. et al., The Art and Science of Total Synthesis at the Dawn of the Twenty-First Century, *Angew. Chem. Int. Ed.*, **2000**, 39, 44.

1. Delicateness in mimicking the biosynthesis.
2. Natural pathways are entirely the simplest and cleanest ones, of simpler starting materials, of milder reaction conditions, of lowest involved energy. One-pot reactions. *In vivo*
3. Relatively few synthetic pathways of similar behavior with the biosynthetic ones. Some are sluggish, heterogeneous, and require extreme reaction conditions. Usually, multi-component and multi-step reactions. *In vitro*
4. *Water* as a natural medium: The least and easiest component to mimic from nature.

# Water: A Greener Alternative

1. Cheap, Sustainable (economics)
2. Benign, Friendly (environment)
3. Innocuous, Harmless (health)
4. New reactivity (chemistry)

# Main Concerns of Organic Synthesis:

1. Formation of a new or the coveted compound  
(chemist's creativeness belief)
2. Quantitative yield
3. High Stereoselectivity (*trans:cis ratio; anti:syn ratio; endo:exo ratio; ee*)
4. High reaction rate

WATER HAS BEEN PRECLUDED FROM USE AS A MEDIUM IN ORGANIC SYNTHESIS FOR THE FOLLOWING REASONS:

- Low reaction rate
- Low yield of the desired product
- Possible **water** reaction: **water**-sensitive reactions

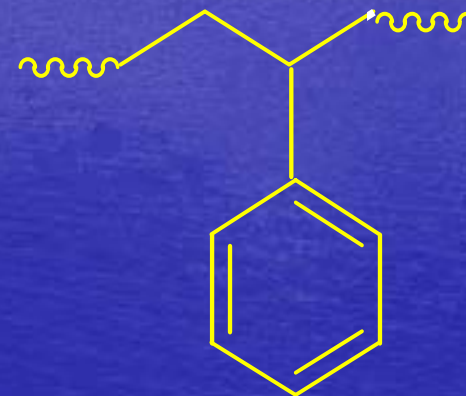
# WATER IN POLYMERIZATION



Styrene

+

Initiator



Polystyrene

## *Non-Aqueous Solution Polymerization*

- Use of an organic solvent (industrial scale!  
: cost and toxicity aspects) (**Red polym.**)
- Viscosity and exothermicity can be remedied

## Mass polymerization (Neat reaction):

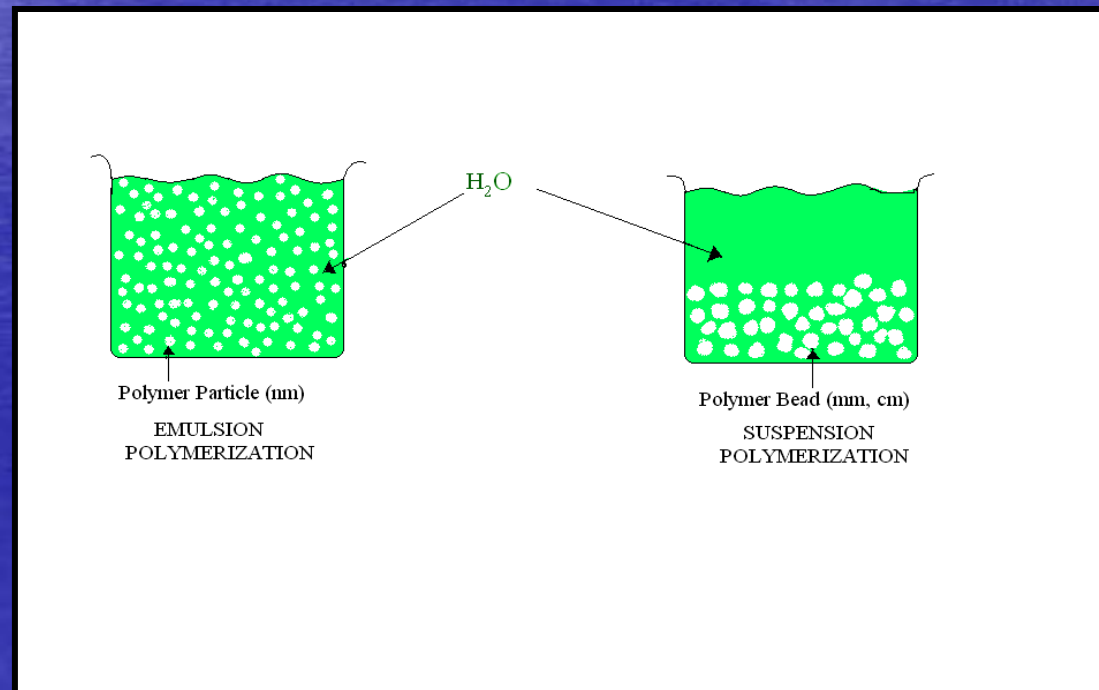
- no use of organic solvent (Green polym.)
- clean
- pure polymer

**BUT**

- Highly viscous (a hardship for handling)
- Highly exothermic (on an industrial scale,  
**A BOMB !!!**)

# Dispersion polymerization (*Green Polymerization technique*)

1. Suspension polymerization (04 ingredients).
2. Emulsion polymerization, O/W (1940s, USA, WWII); (07 ingredients). Latex.
3. Microemulsion(O/W) polymerization (Kaler et al., 2001).

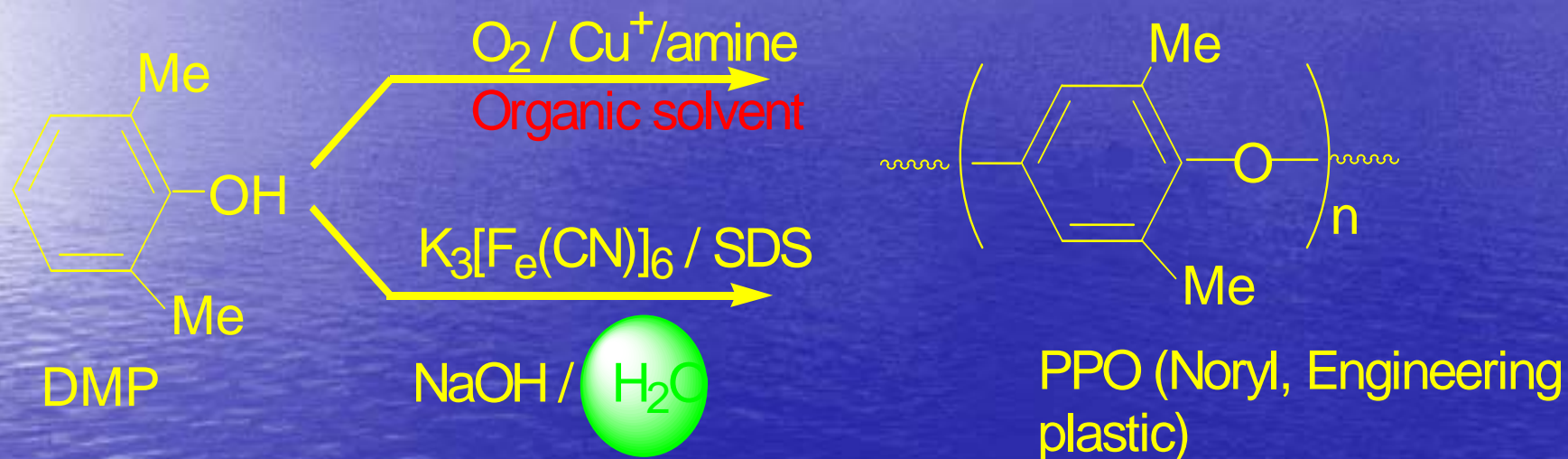


# Water as a dispersing medium: A safer work-up

## Industrial applications:

- Ion-exchange resins (**suspension polym.**)
- Synthetic rubber (SBR), water-based paints, paper and wood sizing (**emulsion polym.**)

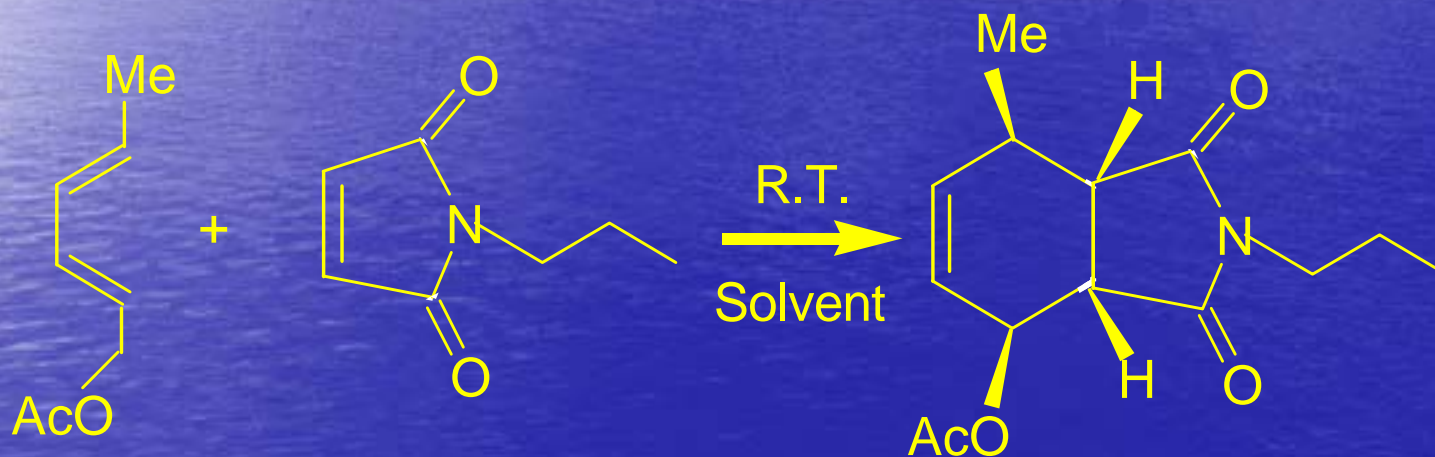
# Oxidative Coupling Polymerization



K. Saito et al., *Angew. Chem Soc.*, **2003**, 125, 5280.

# WATER IN MOLECULAR ORGANIC SYNTHESIS

## 1. Diels-Alder (Pericyclic reaction)



R. Breslow et al., *J. Am. Chem. Soc.*, **1980**, 102, 7816.

K. B. Sharpless et al., *J. Am. Chem. Soc.*, **2002**, 124, 11971.

Solvent	Time (h)	Yield (%)
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Toluene	144 (6 days)	79
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CH <sub>3</sub> CN	> 144	43
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MeOH	48	82
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H <sub>2</sub> O *	8	81
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\* Suspension medium

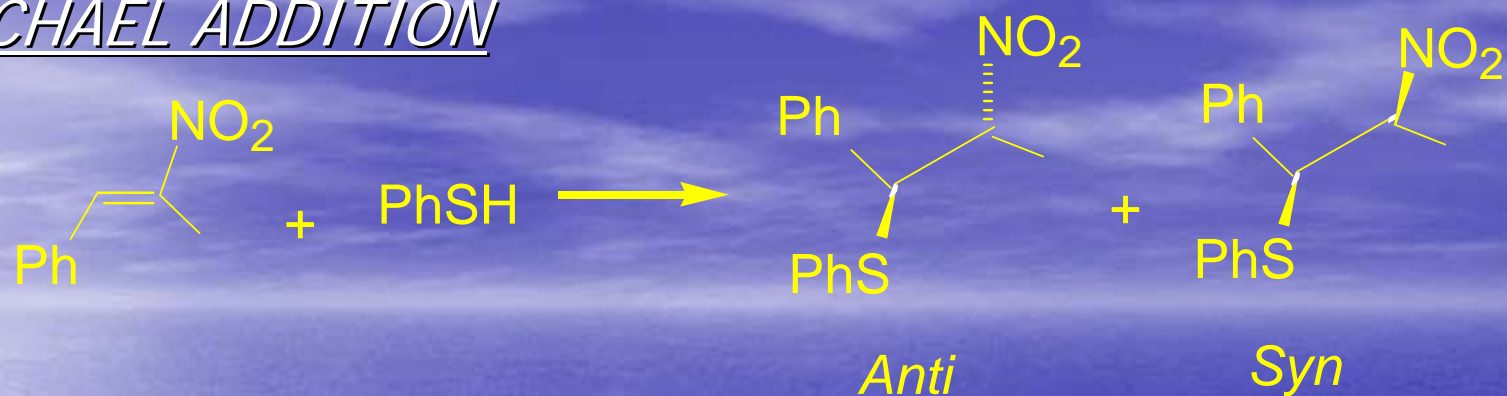
## 2. Reactions of Carbanions

Organometallic reagents: RLi, RMgX, R<sub>2</sub>Cd, R<sub>2</sub>Zn, ...Etc.: Very sensitive to water (poison)



Solvent	Time (h)	Yield (%)
DCM	24	0
DMF	72	65
H <sub>2</sub> O	24	85

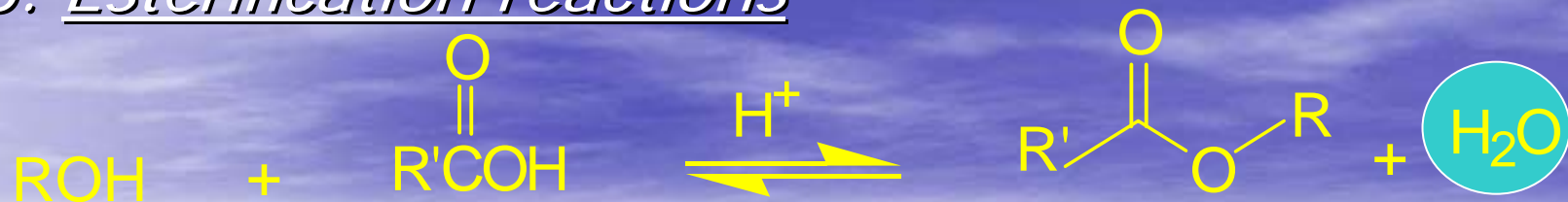
## MICHAEL ADDITION



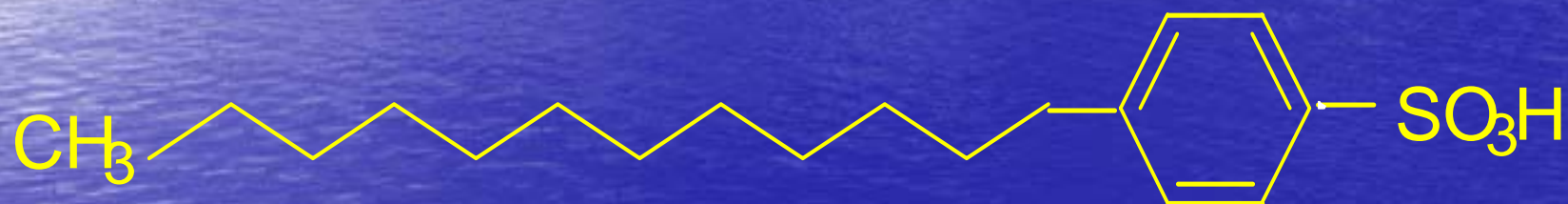
Solvent	Base	Yield (%)	Time (h)	<i>Anti/Syn</i>
CH <sub>3</sub> CN <sup>1</sup>	Et <sub>3</sub> N	< 85	1	34:66
H <sub>2</sub> O <sup>2</sup>	NaHCO <sub>3</sub>	95	0.5	73:27

1. A. Kamimura et al., *J. Org. Chem.*, **1990**, 55, 2437.
2. F. M. da Silva et al., *J. Braz. Chem.Soc.*, **2001**, 12, 135.

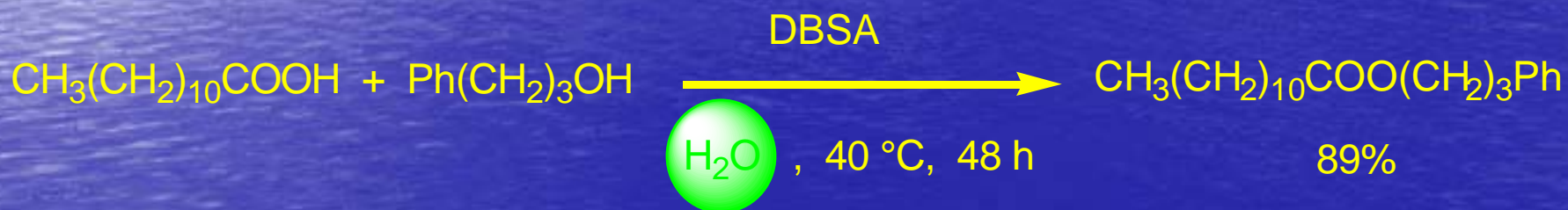
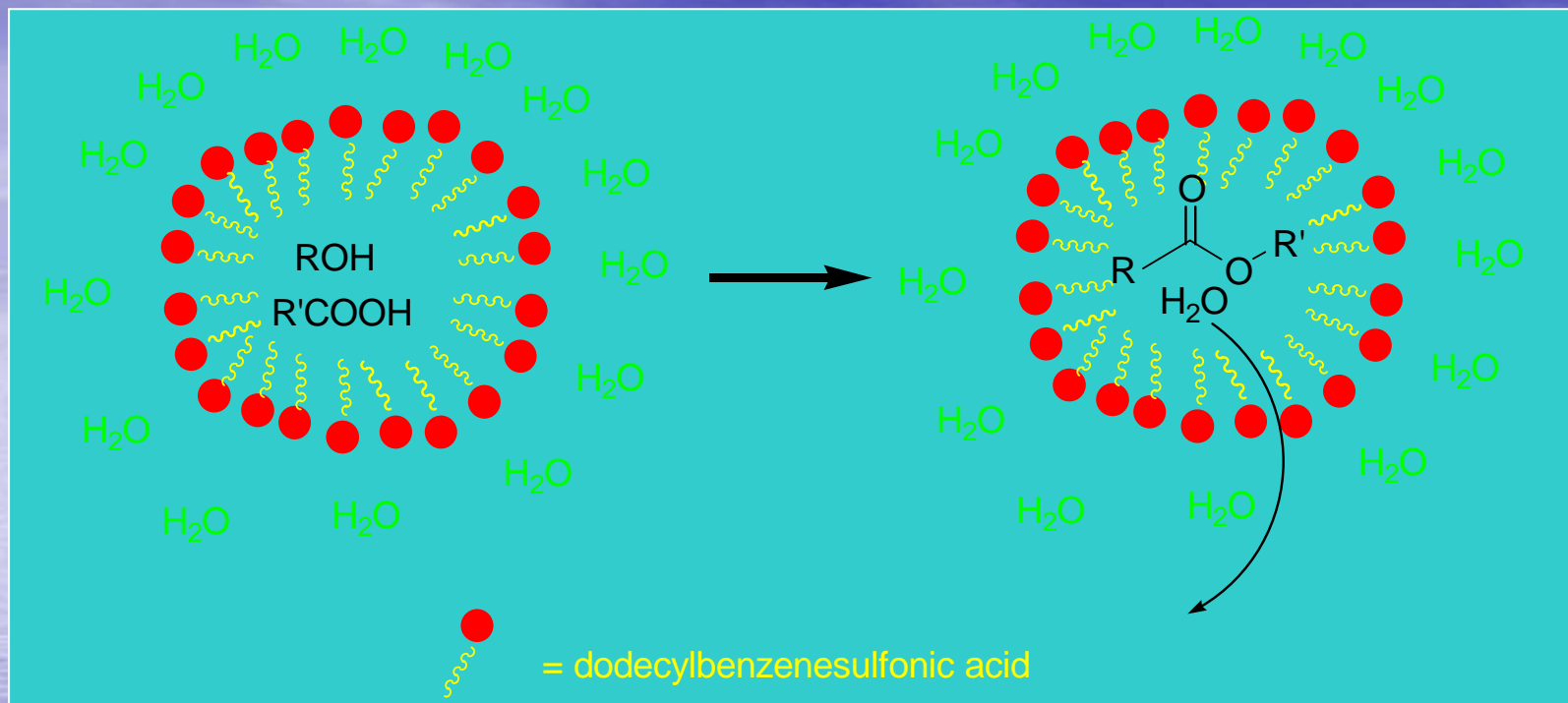
### 3. Esterification reactions



Bronstöd Acid-Surfactant Combined catalyst (BASC):



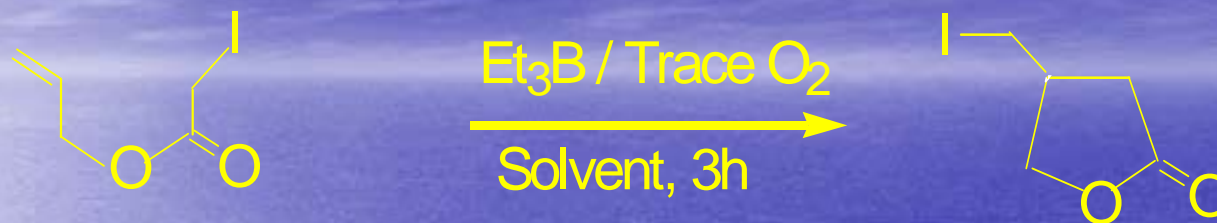
Dodecylbenzenesulfonic acid (DBSA)



S. Kobayashi et al., *J. Am. Chem. Soc.*, **2002**, 124, 11971; *ibid.*, 5640.

### 3. Radical Reactions

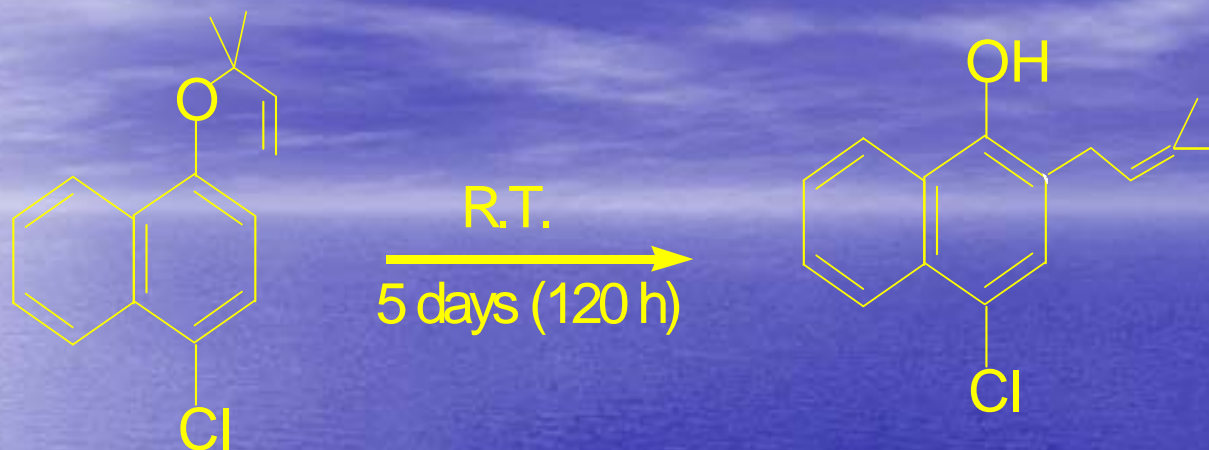
#### Atom-transfer radical cyclization



Solvent	Yield (%)	Solvent	Yield (%)
Hexane	0	DMF	13
Benzene	0	DMSO	37
THF	0	H <sub>2</sub> O	78

T.Nakamura et al., *J. Am. Chem. Soc.*, **2000**, 122, 11041.

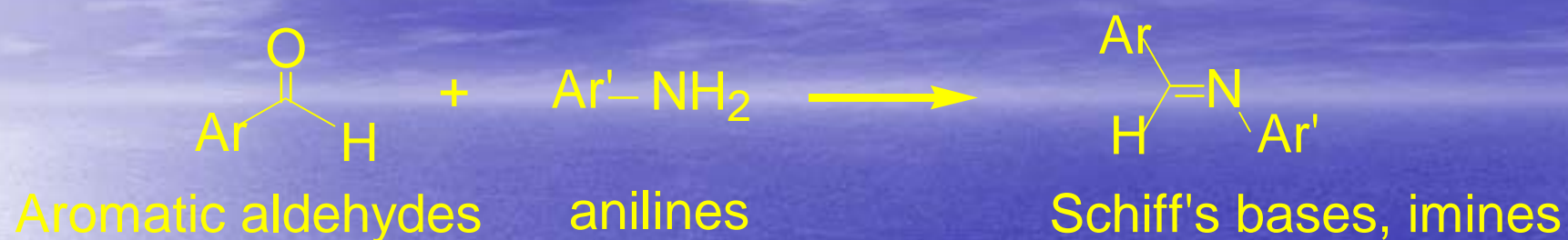
## 4. Claisen Rearrangement



Solvent	Yield (%)	Solvent	Yield (%)
Toluene	16	MeOH	56
CH <sub>3</sub> CN	27	H <sub>2</sub> O	100
DMF	21		

K. B. Sharpless et al., *J. Am. Chem. Soc.*, **2002**, 124, 11971.

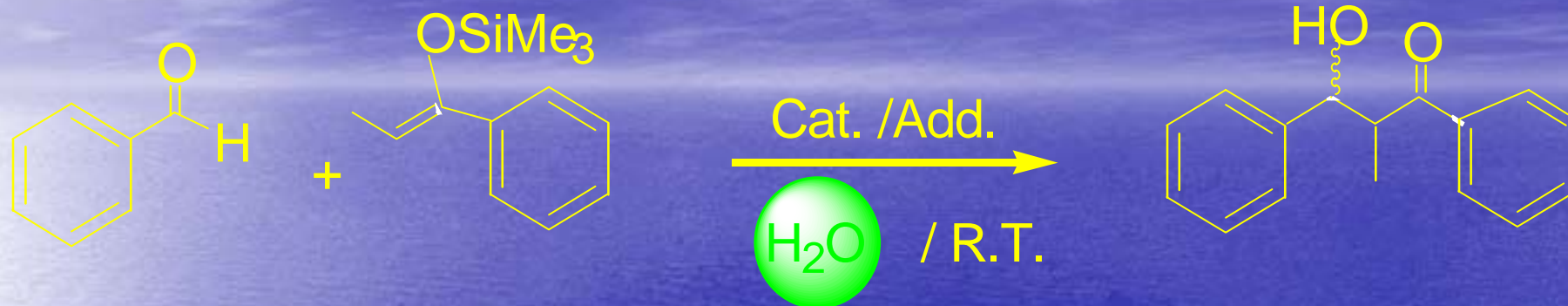
## 5. Aldehydes-Amines Condensation



Solvent	Yield (%)	Time	Catalyst
Benzene	47-95	Several hours	Acid
H <sub>2</sub> O	86-98	0.5-3 h	Neat

K. Tanaka et al., *Green Chemistry*, 2000, 2, 272.

## 6. Aldol Condensation



Catalyst/additive

Yield (%)

Sc(OTf)<sub>3</sub> / -

3

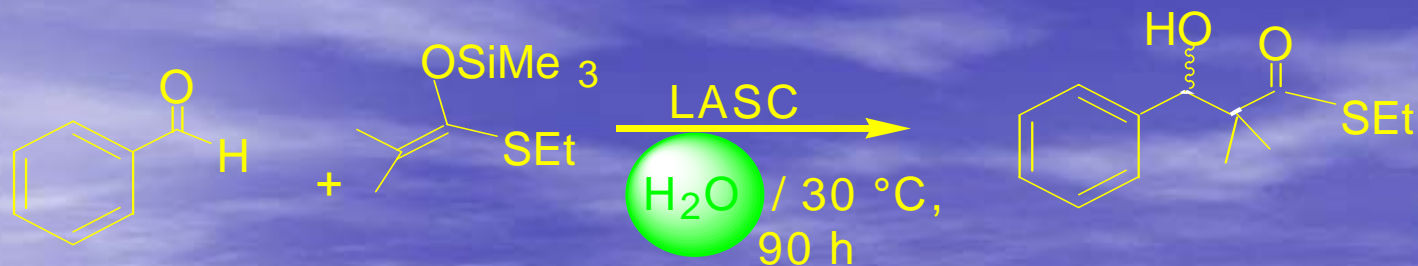
Sc(OTf)<sub>3</sub> / SDS

88

Sc(DS)<sub>3</sub>

92

S. Kobayashi et al., *Acc. Chem. Res.*, **2002**, 35, 209.



LASC = Lewis Acid -Surfactant Combined Catalyst

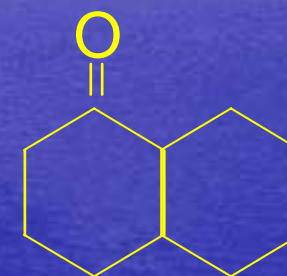
LASC	Yield (%)
$\text{Sc}(\text{C}_{12}\text{H}_{25}\text{SO}_3)_3$	90
$\text{Yb}(\text{C}_{12}\text{H}_{25}\text{SO}_3)_3$	85

S. Kobayashi et al., *Pure Appl. Chem.*, **2000**, 172, 1373.

## 7. Electrosynthesis



4-(4-bromobutyl)-2-cyclohexen-1-one



1-decalone  
(*Trans* + *Cis*)

Medium

Yield (%)

Stereoselectivity  
ratio (*trans:cis*)

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**DMF**

Low

3:1

H<sub>2</sub>O-based  
Microemulsion  
(O/W)

90

93:7

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J. M. Rusling, *Pure Appl. Chem.*, **2001**, 73, 1895.

# WORTHY CONCLUDING STATEMENTS

- EVER-INCREASING AND SUSTAINING HOPE, BASED ON THE WEALTH OF EXPERIMENTAL RESULTS FROM LITERATURE.
- WOULD THE 21<sup>ST</sup> CENTURY BE A CENTURY OF «ORGANIC REACTIONS IN WATER»??? !!!!
- THE EVERY CHEMIST'S WISH,... BUT A STRIVE TO FULFILL IT IS COMPULSORY.

- ORGANIC SYNTHESIS MUST BE FINE-TUNED TO THE NATURE, AND NOT THE OPPOSITE (THE OPPOSITE IS NOT, BY ALL MEANS, EVEN A MATTER OF FACT!!!!).
- ONLY IN THIS WAY CAN CHEMISTS PRIDE THEMSELVES AS HUMAN BENEFACTORS.
- A DECLINE OF THE PUBLIC ANXIETY TOWARDS CHEMISTRY, CHEMICALS, AND RELATED ITEMS: A RESET OF THE PUBLIC RELIANCE ON CHEMISTRY. TOWARDS A “CHEMOPHILIA”

- **NARROWING THE BIOCHEMISTRY  
/CHEMISTRY GAP.**

03/04/2007

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# FOR A FURTHER READING

1. C.,-J. Li and L. Chen, « *Organic Chemistry in Water* », Chem. Soc. Rev., 2006, 35, 68-82.
2. K. B. Sharpless et al., « *On Water, Unique Reactivity of Organic Compounds in Aqueous Suspension* », Angew. Chem. Int. Ed., 2005, 44, 3275-3279.
3. R. Breslow, Acc. Chem. Res., 2004, 37, 471.
4. Niklaas Jan Buurma, « *Water, a Unique Medium for Organic Reactions* », Ph.D Thesis, University of Groningen, 2003.
5. R. Breslow, « *Hydrophobic Effects on Simple Organic Reactions in Water* », Acc. Chem. Res., 1991, 24, 159-164.

THAT'S ALL,  
FOLKS.....

03/04/2007

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